



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A94-3700-C
Job Sheet 180176



DAS
21
9-89

Part No: RBE350A94-3700-C

Job Qty: 5 ea 4

Part Name: Swashplate Immobilizing Tools Adjustable Brace



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/29/18

Job Tracking No:

Due Date: 8/7/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A94-3700-C Rev 6 IPP Rev A 17.12.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	8/7/18	8/7/18	0.00	0.00	Start Up Small Fab-2		MCL
110	Small Fab	5 pcs	8/7/18	8/7/18	0.00	1.25	Small Fab-3		MCL DAS
120	QC	5 pcs	8/7/18	8/7/18	0.00	0.00	QC5		38
130	Packaging	5 pcs	8/7/18	8/7/18	0.00	0.00	Packaging3-1		9-89
140	QC21-SA	5 Ea	8/7/18	8/7/18	0.00	0.00	QC21		SEP 12 2018

Part Op 110 - -Bag and tag 3 RBE350A94-3700-C-1A per kit as per DWG sheet 1

Descriptions:

21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBE350A94-3700-C-1A	Adjustable Brace Assembly	15 Ea (3 ea)	90-Start up Operation	509138

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBE350A94-3700-C-1A	15	0	0

Part Specifications

Specifications could not be found.

Plex 7/23/18 7:58 AM dart.logan.david



Container No: S109215



Part: RBE350A94-3700-C

Job No: 180176

Serial No/Batch: S109215

Revision: 6

Inspector:

Exp Date:

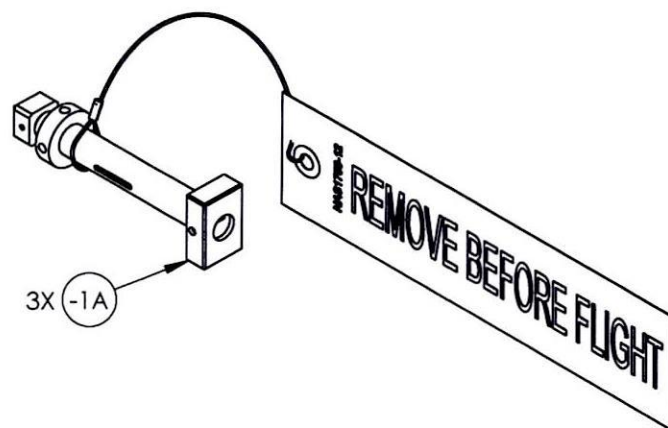
Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/11/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4		BROKE OUT FROM KIT AS INDIVIDUAL TOOL.	7/10/2015		
4A		CH'D T/N WAS RBEA94-3700-C IS RBE350A94-3700-C, DELETED ASSY. FROM TOOL NAME.	10/23/2013	CFS	RW
5	15-0213	-01 CH'D HOLE WAS Ø5.1 mm IS Ø.192 - .187. -03 CH'D HOLE WAS Ø3.1 mm IS Ø.129 - .125, CH'D DIM WAS Ø.315 S.F. -07 IS Ø.3159 - .3150. -05 CH'D HOLE WAS Ø5.1 mm IS Ø.192 - .187. -07 CH'D HOLE WAS Ø3 mm IS .129 - .125, CH'D DIM WAS Ø.315 S.F. -03 IS Ø.3170 - .3164 .36.	8/14/2015	RJC	JAG
6	16-0286	-1A ADDED DRAWING. -01, -03, -09 -01 ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D. -C DELETED. -01 CH'D DIM WAS Ø.620 S.F. -03 IS Ø.634 (S.F. -03), WAS .250 IS .250 +.000/- .005, WAS .130 THRU IS .132 +.010/- .000 (S.F. -11), WAS Ø.192/.187 THRU IS Ø.192/.187 THRU ALL (P.F. -13), DELETED DIM Ø.750 .47 MIN S.F. -05, ADDED DIM Ø.747/.742 (S.F. -05), .49, 2X FULL R. -03 CH'D DIM WAS Ø.3159/.3150 IS Ø.3159/.3155 (S.F. -07), WAS .217 IS .217 +.005/- .000, WAS 2X Ø.129/.125 THRU IS 2X Ø.129/.125 THRU ALL (P.F. -11). -05 CH'D DIM WAS Ø.625 THRU ALL .750 .473 S.F. -01 IS Ø.63 THRU ALL .755/.750 .473 (S.F. -01), WAS Ø.192/.187 THRU ALL IS Ø.192/.187 THRU ALL (P.F. -13), WAS .217 IS .217 +.000/- .010. -07 CH'D DIM WAS Ø.3170/.3164 .36 IS Ø.3170/.3164 .37 (S.F. -03), WAS Ø.129/.125 THRU IS Ø.129/.125 THRU ALL (P.F. -11), WAS .217 IS .217 +.000/- .005, WAS .551 IS .55. -09 CH'D DIM WAS .20 IS 2X .20. ADDED -15, -17, -19.	2/28/2017	RJC	SM



NOTE:

CROSS REFERENCE NUMBERS:
 RED BARN No.'s = HELIPRODUCTS NO.'s
 RBE350A94-3700-C-01 = E-350A94-3700-25
 RBE350A94-3700-C-03 = E-350A94-3700-26
 RBE350A94-3700-C-05 = E-350A94-3700-27
 RBE350A94-3700-C-07 = E-350A94-3700-28
 FOR REFERENCE ONLY.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1A	3				2
	1		-01		TUBE	STEEL		3
	1		-03		ALL THREAD	B7 STEEL		4
	1		-05		BOTTOM	6061		5
	1		-07		TOP	6061		6
	1		-09		KNURLED NUT	STRESS PROOF		7
	2	B/O	-11		SLOTTED SPRING PIN	S.S.	Ø1/8 X 3/4 (MCMaster-CARR #92373A181)	2
	1	B/O	-13		SLOTTED SPRING PIN	S.S.	Ø3/16 X 1 (MCMaster-CARR #92373A251)	2
	1	B/O	-15		REMOVE BEFORE FLIGHT	NYLON	NAS 1756-12	2
	2	B/O	-17		FERRULE	ALUMINUM	Ø1/16 X 3/8 (MCMaster-CARR #3896T31)	2
	1	B/O	-19		LANYARD CABLE	COATED STEEL	Ø1/16 X 8 (CARR LANE #CL-2-C)	2
	ASSY -1A							

DART AEROSPACE	
TITLE SWASHPLATE IMMOBILIZING TOOL ADJUSTABLE BRACE	
RBE350A94-3700-C	
REV 6	
MAT'L HEAT TREAT FINISH SPEC	
DRAWN BY: CLOUGH CHECKED: DUERFELDT OPPS APPR: ANDERSON QA APPR: LINDSAY APPROVED: MACKOVJAK	
SCALE 1:8 DATE 8/21/2016 SHEET 1 OF 7	

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES
 .XXX ± .005 FRACTIONS ± 1/8
 .XX ± .01 ANGLES ± 5°
 .X ± .1 SURFACES = 125°

1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
 2. DIMENSIONAL LIMITS APPLY AFTER PLATING
 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009

USED ON MODEL
 EUROCOPTER AS350/355